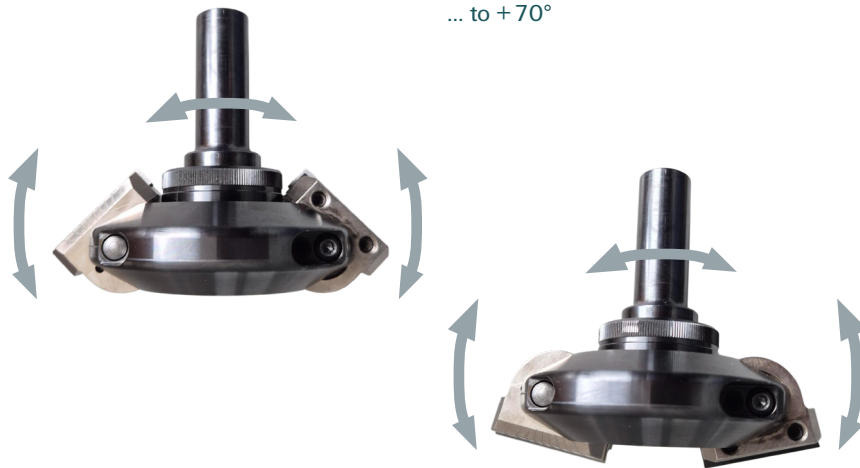


Shank swivel cutterhead HW: Ideal for joining and chamfering on 3-axis CNC machines

shank swivel cutterhead with extended swivel range and synchronous adjustment is the flexible solution for precise joining and chamfering on modern 3-axis CNC machines – economical, sustainable, and suitable for any size of operation.

Swivel range from -45°...



... to +70°

Available from stock now.

The ideal solution for anyone who values flexibility, ease of use, and robustness.

Machine



Application



Turnover knife swivel cutterhead

Ø D [mm]	Ø Dmax [mm]	L2 [mm]	Ø d [mm]	L3 [mm]	L1	Z	L/R	Order-No.
125	148	50	25	55	130	2	R	80506128 L

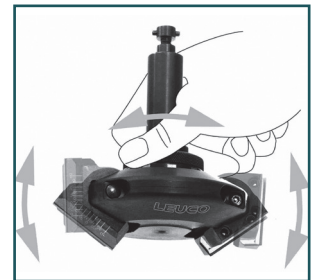
Turnover knives

B [mm]	H [mm]	S [mm]	Ø d [mm]	L [mm]	Wedge	Order-No.
49,5	12	1,5	4,0	26	55 HL Board 05	180826 L
50	12	1,5	4,0	26	55 HL Board 05	3085 L

Spare parts	Dimensions [mm]	VP	Order-No.
Pressure Bars	10,7x9,8x48		80506445 S
Set Screws	M8 x12 DIN EN ISO 4028	10	180001 L

BENEFITS

- ✓ Generous swivel range from -45° to +70 for maximum machining freedom at challenging angles.
- ✓ Stepless and synchronous adjustment via adjustment wheel for quick, intuitive, and convenient adjustment of the swivel angle.
- ✓ Locking via locking screw for secure fixation of the selected position.
- ✓ Robust mechanics – Durable and low-maintenance – ideal for reliable continuous operation..



Loosen the locking screws and adjust the cutter synchronously by simply turning the wheel continuously.
www.youtube.com/leucotooling



✓ If you have any questions, please contact your Stehle Sales Team or your Area Sales Manager.

✓ Stehle Webshop: shop.stehle-int.com

Errors and misprints reserved..

Date 01/2026